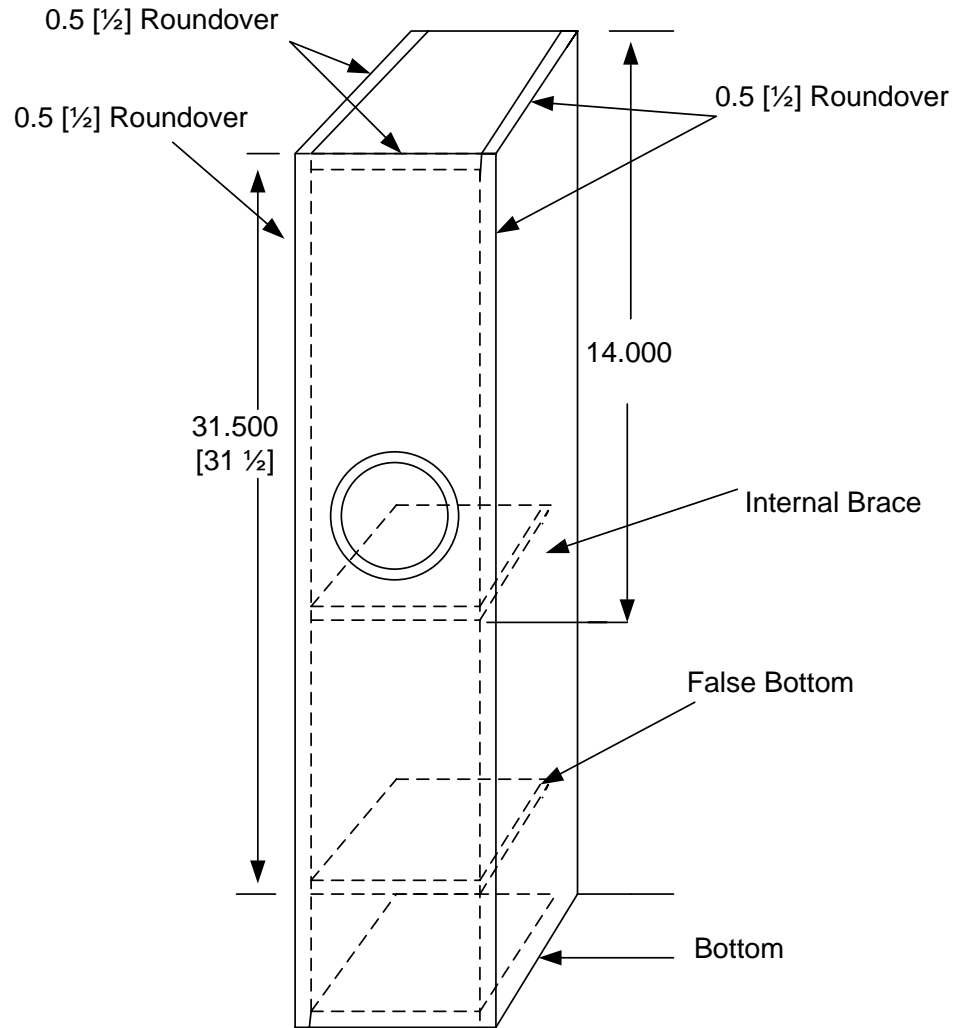


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Overall Assembly

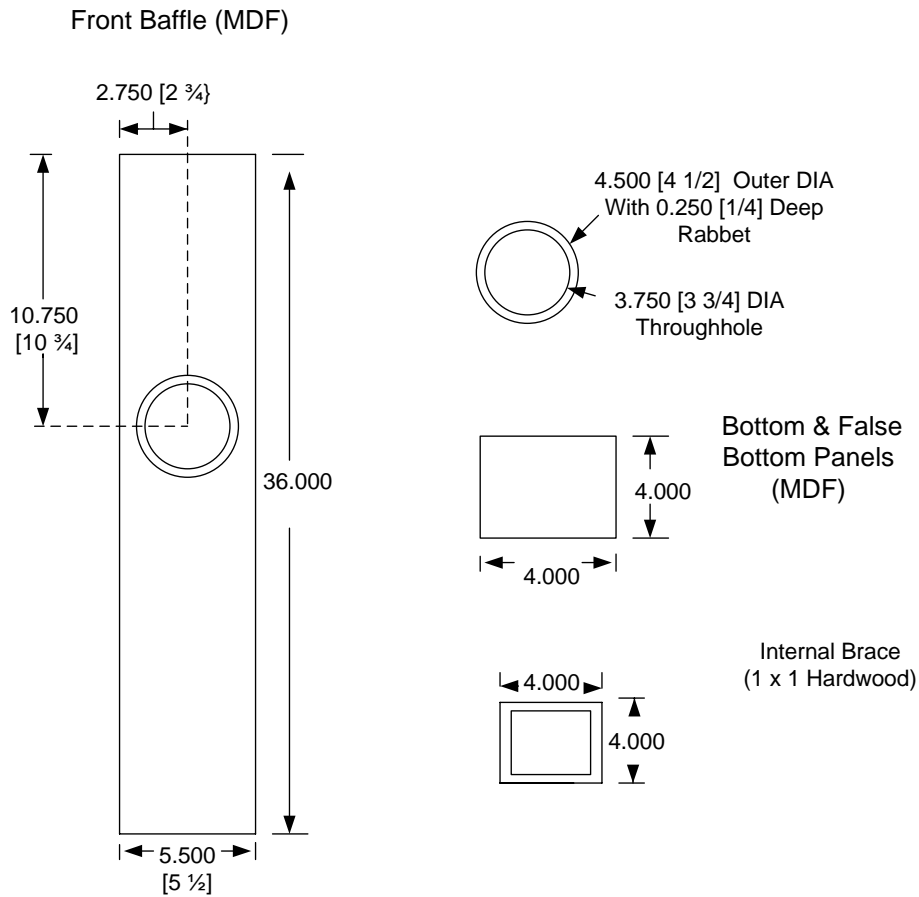


Notes

1. All material is nominally 0.75 [3/4] thickness
2. Outside view of panels are shown
3. Dimensions are nominal and in inches
4. Terminal plate dimensions for Madisound TD biamp cup
5. Port is 1.5 [1 1/2] diameter by 3.5 [3 1/2] long

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"The stuffing density is 0.5 pound per cubic foot. In my prototypes I used Acousta Stuf(Trademark) damping fiber but similar material will suffice. The stuffing should extend from below the driver to the top of the box. I place a coarse metal grid or screen on top of the internal brace to prevent the stuffing from falling below the brace and tease the material as I fill the cavity. No stuffing is placed below the internal brace"

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